



DuraMAT Spring Workshop

Stanford University

5/22/17



Energy Materials Network
U.S. Department of Energy



NATIONAL RENEWABLE ENERGY LABORATORY



Sandia National Laboratories



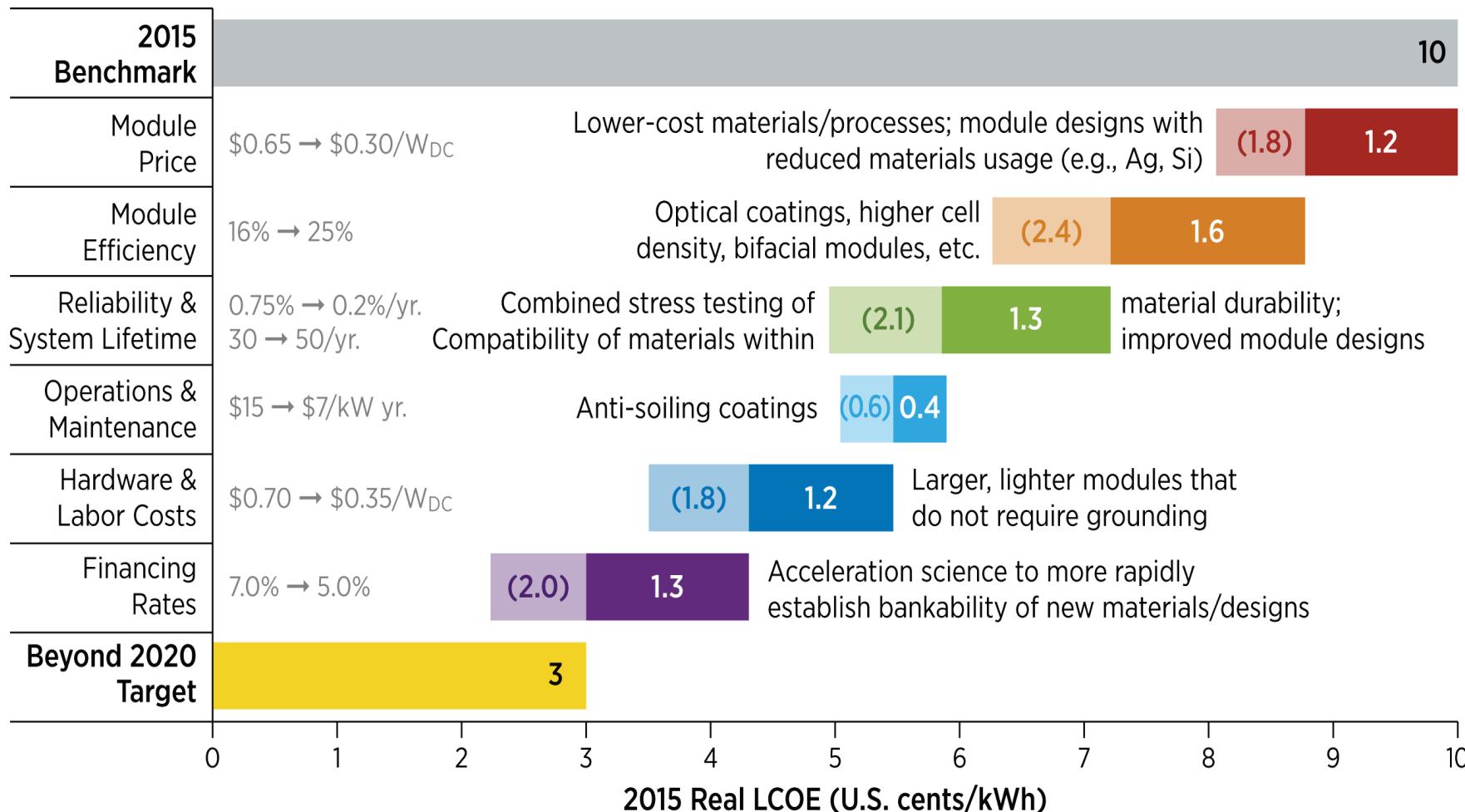
BERKELEY LAB



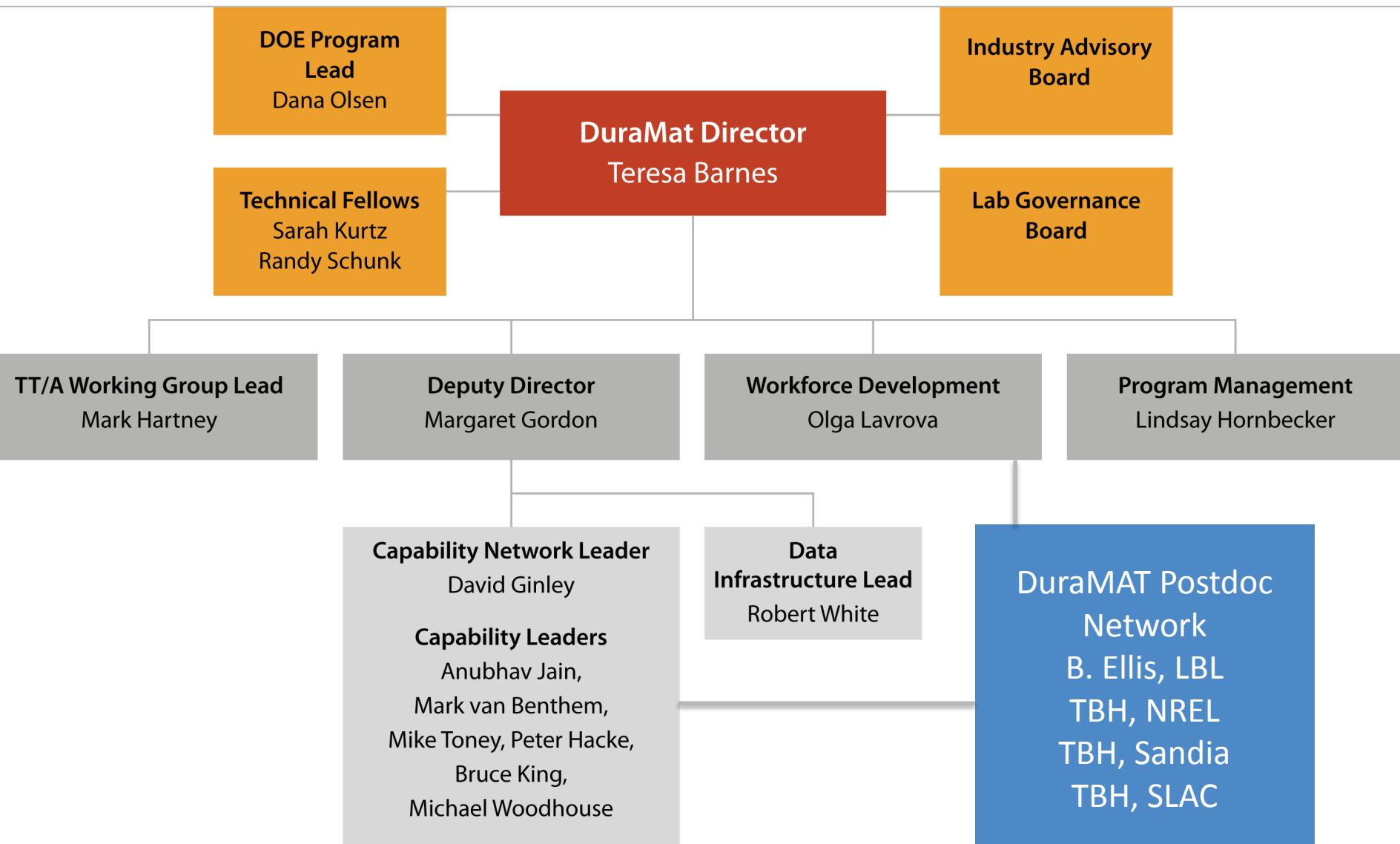
What Is DuraMAT?

- An Energy Materials Network research consortium
- Five Year Program
- Four National Laboratories
- Three University Research Consortia
- 14-20 member Industrial Advisory Board
- Funding Opportunities for Capabilities, Industry led projects and university research in module durability

DuraMAT Mission



DuraMAT Leadership Team



DuraMAT Status

Nov. 2017 – April 2017

Current

DuraMAT Organization

Establish IAB

Collaboration Mechanisms

Info posted at
duramat.org

Capabilities

Develop Call with IAB

Capability Proposals and Review

Projects launched at core labs

University Projects

Develop RFPs

Select Projects

BAPVC kickoff
NGPV selected
QESST RFP

Industry Projects

Develop NREL-issued SLOI

Select Projects

Letters under review

DuraMat Capability Network



Data Mgmt. and Informatics

Lead: Anubhav Jain, LBNL

Infrastructure: Build datahub

Demonstration Project: PVDAQ

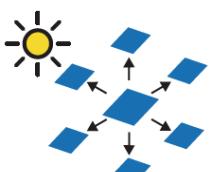


Materials Discovery and Forensics

Lead: Mike Toney, SLAC

Demonstration Project: Multi-

functional anti-soiling/AR coating



Field Deployment

Lead: Bruce King, Sandia

Demonstration Project: Development of non-destructive field test methods

Infrastructure: Upgrade data

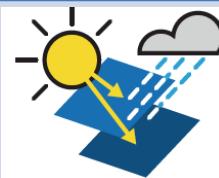
transmission



Predictive Simulation

Lead: Mark van Benthem, Sandia

Demonstration Project: Build full-size high aspect ratio module simulation toolset



Module Prototype and Testing

Lead: Peter Hacke, NREL

Demonstration Project: Combinatorial Accelerated testing of backsheet degradation



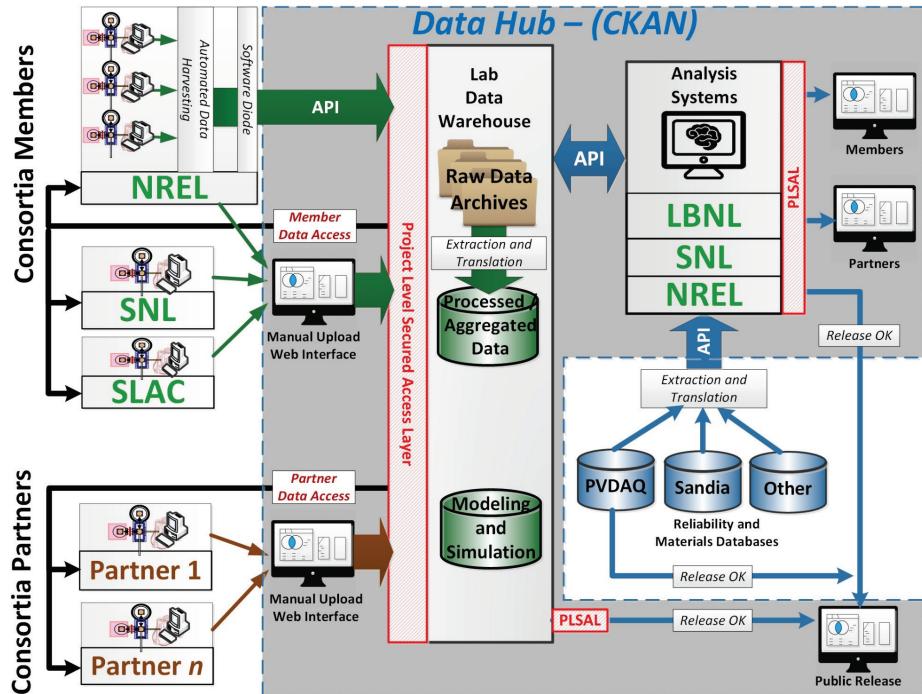
Technology to Market

Lead: Mike Woodhouse, NREL

Infrastructure: Provide economic guidance impacts of capabilities and projects, critical industry issues

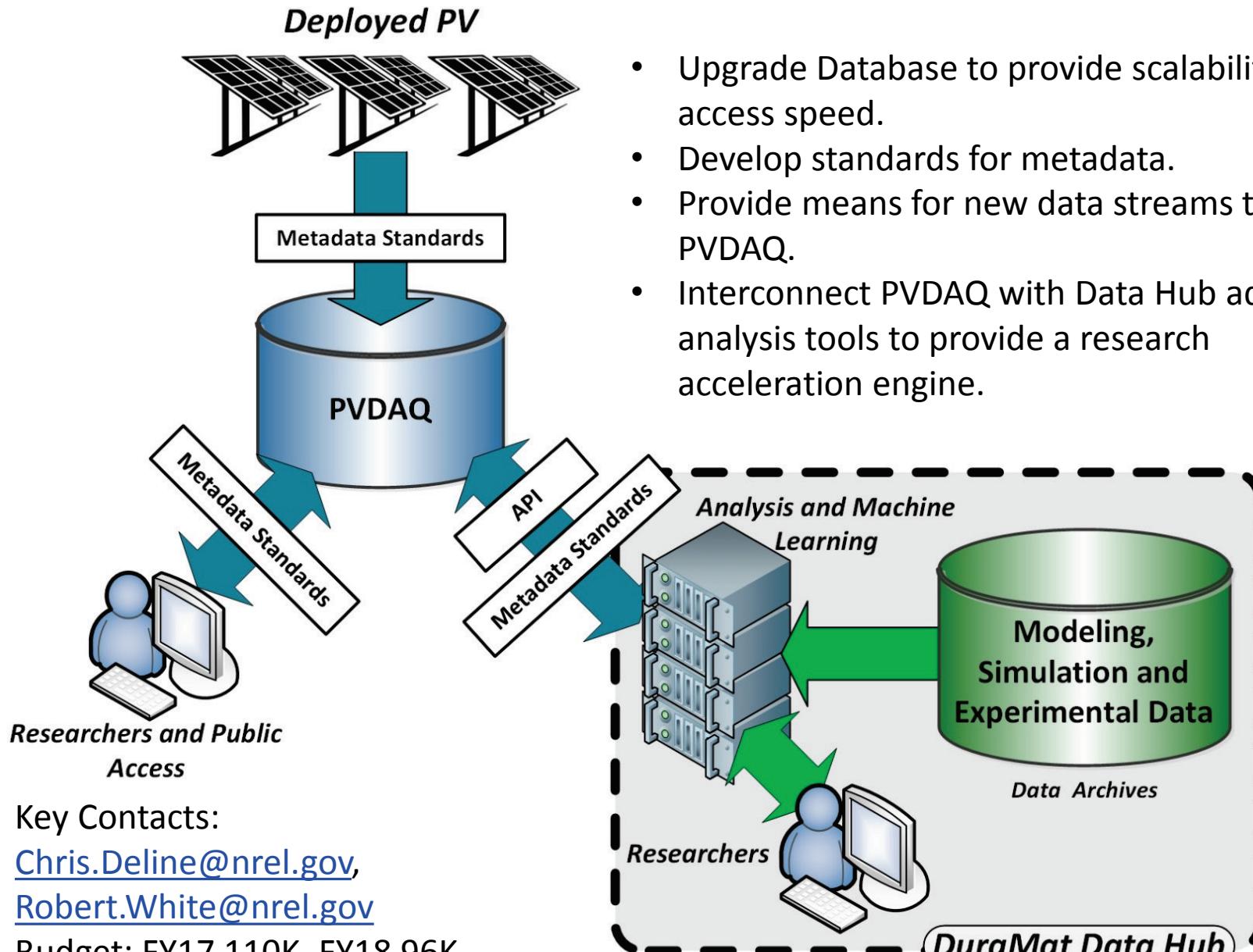


Infrastructure: DuraMat Data Hub

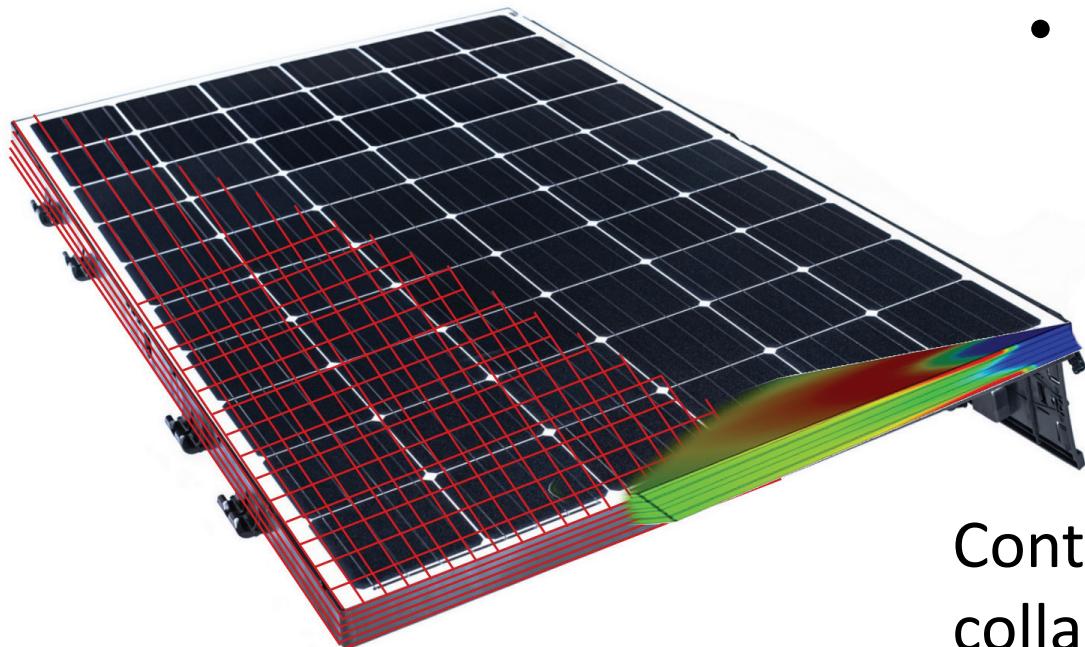


- Partners: NREL, Sandia, LBNL
- Build an accessible and secure datahub for highly heterogeneous data
- Contact ajain@lbl.gov or robert.white@nrel.gov
- Year 1 will deliver a working prototype of the data hub, accessible externally with data sets from multiple capabilities
- Year 2 will deliver additional data sets, more metadata, production API and advanced search, and basic visualization

Capability 1: Materials Informatics - PVDAQ



Capability 2 – Predictive Simulation



- Team: NREL, Sandia, & SLAC
 - Full scale modeling at high aspect ratio
 - Include the stresses of the operating environment

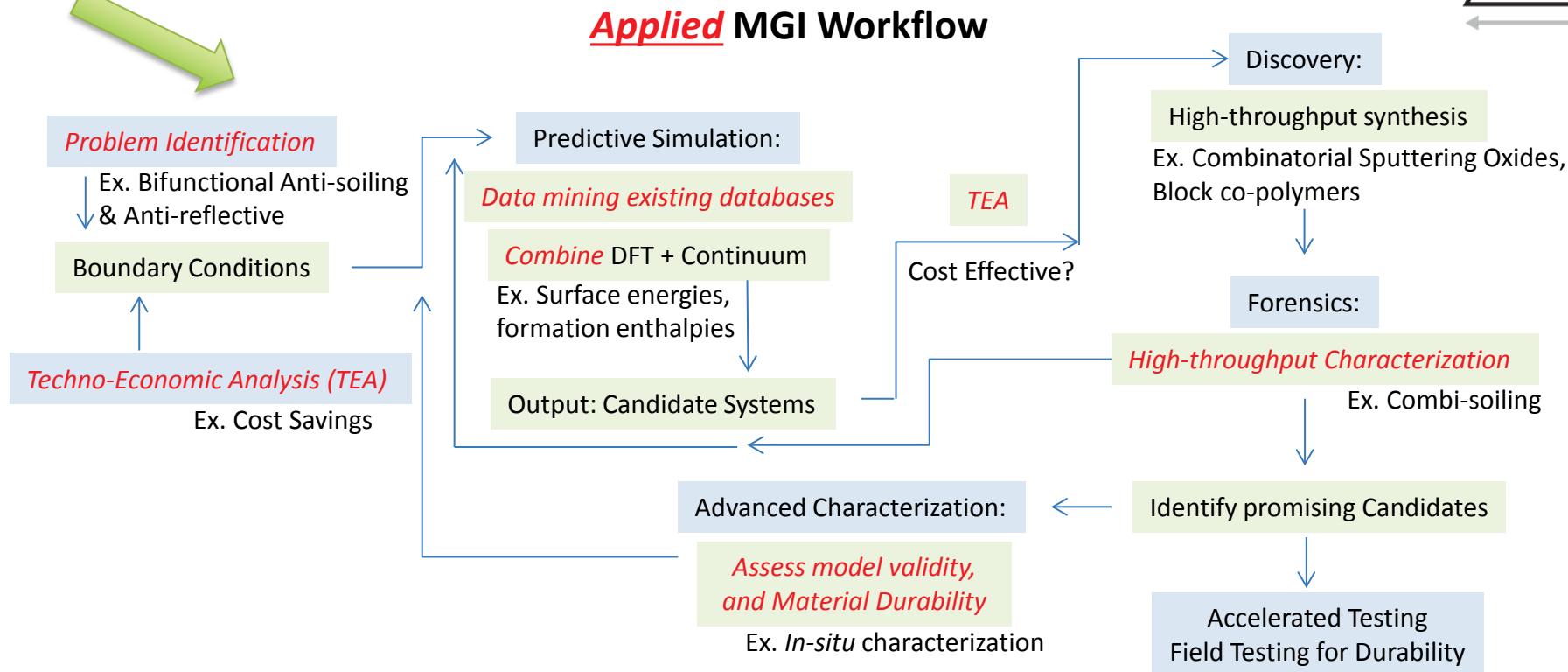
Contact mhvanbe@sandia.gov to collaborate

- Year 1 will scope module-scale model requirements as well as required sub-models, prepare equipment and test facilities to measure materials properties, and generate validation data.
- Year 2 will finalize module-level modeling strategy and demonstrate capability, design sub-model validation requirements, and make material property measurements

Capability 3 – Materials Discovery and Forensics



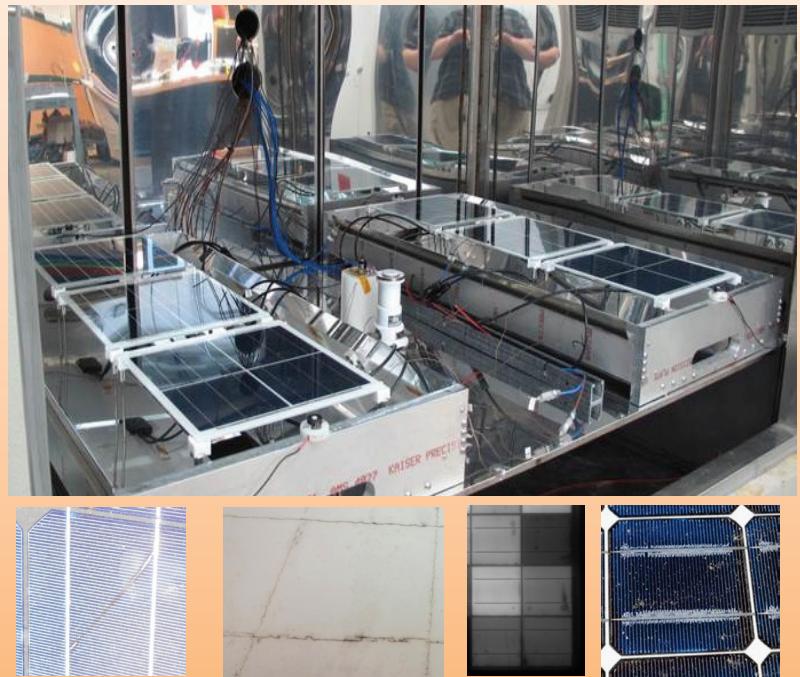
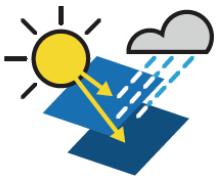
Start here!



What will this capability development provide? (Highlighted in red)

1. Integrate DuraMat capabilities
 - Facilitate development of feedback loops/communication within DuraMat capability network
2. Hardware: Combi-soiling stage design

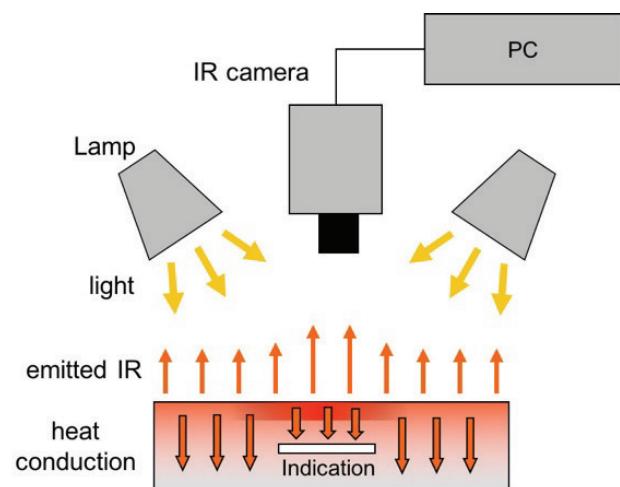
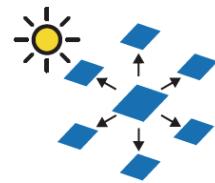
Capability 4: Combined-Accelerated Stress Testing



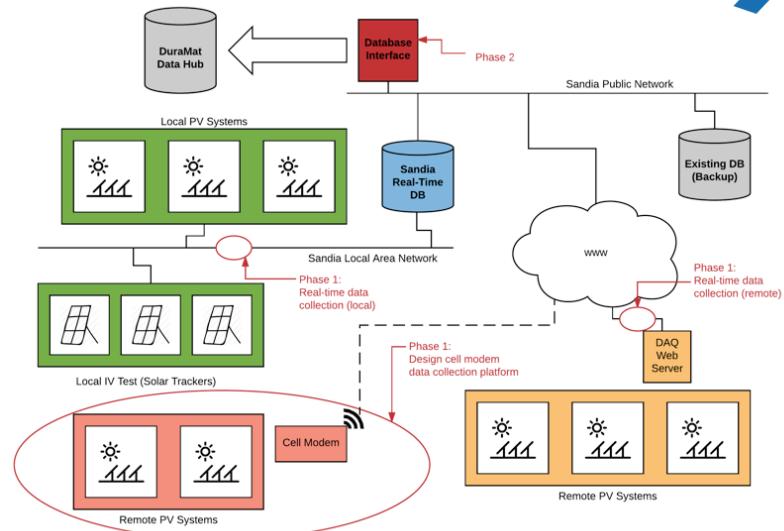
- NREL, Sandia, Industrial partners
- Contact peter.hacke@nrel.gov to collaborate
- Historically, we developed many 1-2 stress factor tests to address degradation mechanisms after they have been identified in the field (i.e., PID, snail trails → delamination).
- C-AST will show the degradation processes in a single test with stress factors representing the natural environment.

- Failure mechanisms in new materials and designs are expected to reveal themselves in C-AST, before field deployment. We can reduce residual risk, accelerate time to market and bankability, & reduce costly overdesign.
- **Year 1:** Demonstrate the basic hardware capability of the weathering chamber for C-AST. Design experiments, build mini-modules, and evaluate a candidate C-AST stress cycle through modeling and experimentation.
- **Year 2:** Use C-AST to distinguish the durability of backsheets (as a demonstration case) in mini-modules, establish early-indicator metrics for degradation, apply rate equations to model degradation.

Capability 5: Non-Destructive Inspection and Field Data



Conceptual Application of Pulsed Thermography

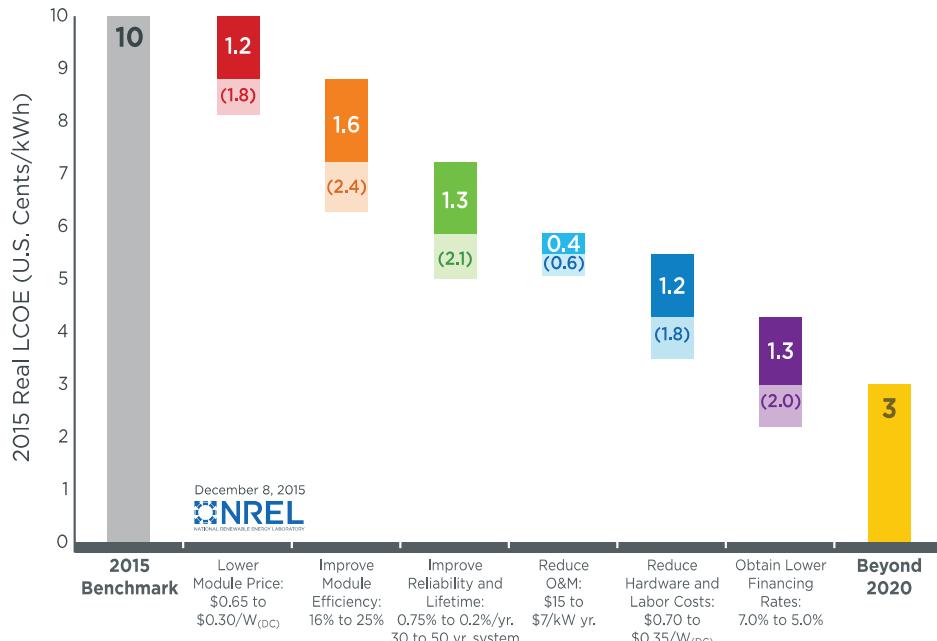


Development of local and remote data collection for SNL managed PV and IV tracing systems

- FY17 Milestones:
 - Proof of concept demonstration of Pulsed IR thermography and Ultrasonic inspection methods
 - Demonstrate secure data sharing interface to enable transfer between Sandia's internal storage and the DuraMat Data Hub.
- FY18 Milestone:
 - Candidate inspection techniques evaluated for their effectiveness and where necessary, adapted with new software/analysis techniques. Once established, characterization techniques will be made available to other Duramat capability areas and industry stakeholders.

- Conducted by Sandia National Labs in close coordination with Cap4 (NREL) and Cap1 (LBNL) activities.
- Total Budget
 - FY17: \$118.8k
 - FY18: \$54k
- Contact Bruce King (bhking@sandia.gov) to collaborate

Capability 6, Technoeconomic Analysis



- Partners: NREL, DuraMat Industry Advisory Board
- FY17: \$90K
- FY18: \$90K
- Contact micheal.woodhouse@nrel.gov to collaborate.

- Models will be continually updated to reflect industry needs and priorities.
- Year 1 will deliver updated LCOE and IRR models incorporating RTC data along with input to materials discovery and other capabilities.
- Year 2 will deliver bottoms up manufacturing cost models for newly identified materials and designs.

Collaborative Projects – Universities and Industry

- Goal: Build collaborations with the DuraMAT capability network to develop materials, measurements, data analysis, simulations, and module designs to address critical problems in module material durability
- Requirements: All projects must engage the lab capabilities in a meaningful way
 - Collaboration with lab researchers on a paper
 - Fill a critical capability gap in the lab network
 - Send students to work in the labs

DuraMAT University Projects

- BAPVC
 - Y. Zhu, U. Akron, “Highly-conductive, Low-cost Polymer Adhesive Composites with Complex Dimensional Fillers”
 - S. Graham, Georgia Tech, “Scalable Packaging Materials for Roll-To-Roll Processed Thin Film Solar Cells”
 - A. Lyons, CUNY, “A Hybrid Hydrophobic-Hydrophilic Coating with Combined Anti-Reflective and Anti-Soiling Properties ”
 - R. Dauskardt, “New Concepts in Solar Module Encapsulation and Barrier Technologies”
- Next Generation PV
 - CSU, “Discovering New Materials For PV Encapsulation”
 - CSU, “Low Cost Hydrophobic Coating Materials To Reduce Module Soiling and Reflection ”
- QESST
 - RFP Out now, Closes 5/24

DuraMAT Industry Projects

- NREL issued solicitation for Letters of Interest
- LOIs currently under review
- Technical Services Agreements/Strategic Partnerships
- CRADAs
- Participation on Industry Advisory Boards
- Workshop participation
- Input to next collaboration opportunity
 - Help identify critical materials problems
 - Develop optimal partnership/teaming strategies

Technical Working Groups – FY18

- Beginning in FY18 – encourage additional collaboration across labs, industry, universities in technical work areas
 - Leverage DuraMAT postdoc network to run these
 - University and industry liaison in each group
- Goal: Increase collaboration with useful interactions
- **Front surface coatings** – optical coatings, anti-soiling, etc.
- **Interface design** – adhesion, chemistry, interactions, stability, etc.
- **Data standards and development**
- **Flexible Modules and New Form Factors**

Plans for FY18

- National Labs
 - Gap analysis in capability network
 - Call to fill gaps Fall 2017
 - Launch Capability Sparks
 - Encourage additional lab/industry/university collaboration
- Universities
 - Eligible to collaborate with labs and industry
 - Universities can be capabilities
 - Intend to start second round of university projects in FY19
- Industry
 - Awards for DuraMAT solicitation expected Summer 2017
 - Intend to issue second solicitation Winter 2017/2018

DuraMAT Sessions

Monday

- Session 1: PV Durability in the Lab and Outdoors
- Session 2: Introduction to the DuraMAT Capability Network

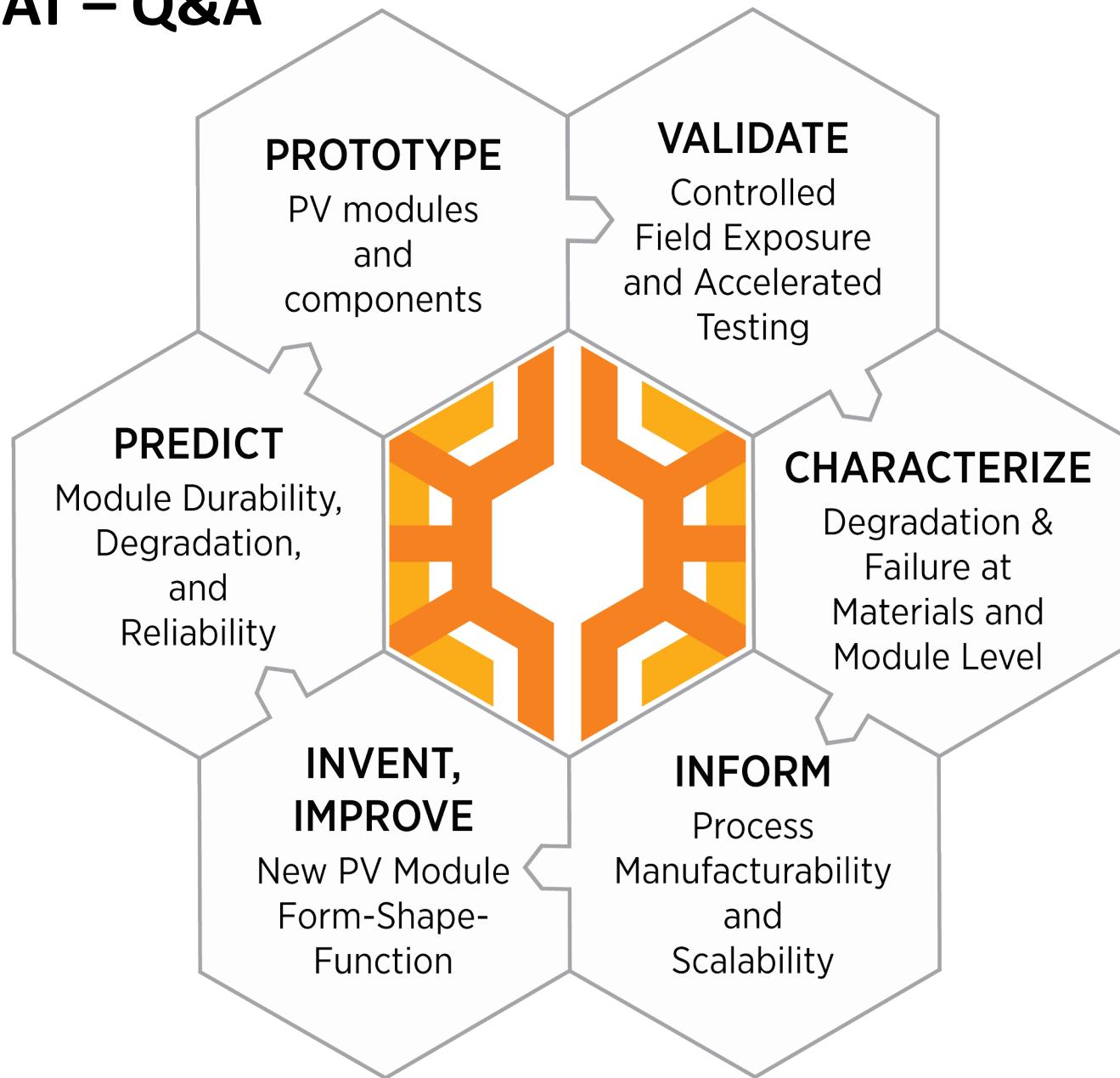
Tuesday

- Session 3: Introduction to the DuraMAT Capability Network
- Session 4: Solar and Materials Data

Format

- 3-4 talks, followed by questions to the speakers and panel
- Similar to PVRW workshop

DuraMAT – Q&A



Panel One Questions

- What are the most informative tests to screen new materials or designs?
- What are the biggest risks of incorporating new materials or designs?
- How good are we at predicting field failures using accelerated tests?
- What are the key research needs to improve our ability to predict field failures or service life?
- How will designing for recyclability affect module durability?

Panel Two Questions – Capabilities I

- How will the Materials Discovery approach work in a mature industry?
- How can we design accelerated tests with predictive capabilities?
- Do we need different tests for Si, thin-film, or flexible modules?
- What are the key materials research needs to enable truly predictive accelerated tests and simulations?
- What are the unique challenges to simulating full-scale modules?

Panel Questions – Capabilities II

- How can DuraMAT leverage the PVDAQ stream to drive module durability research?
- What is the most informative materials data to include in the datahub?
- What are the most difficult solar data analytics problems that need to be addressed now, or over the next five years?

Panel Questions – Solar and Materials Data

- Can we share data in a way that benefits the entire solar community?
- What would drive consolidation to a single data format/resource?
- What are the largest barriers to standardization?
- How can the solar community work with the DuraMAT datahub?

Consortium Status

- Consortium kickoff: Oct 2017
- Initial capability development call developed with industry advisory board – Dec. – Jan. 2017
- Capability network demonstrations launched March-April 2017
- BAPVC RFP – Winter 2017, projects announced 5/22/17
- NGPV – Industry Advisory Board project selection May 2017
- QESST – RFP Spring 2017
- DuraMAT Industry Led Project solicitation – Spring 2017, currently under review

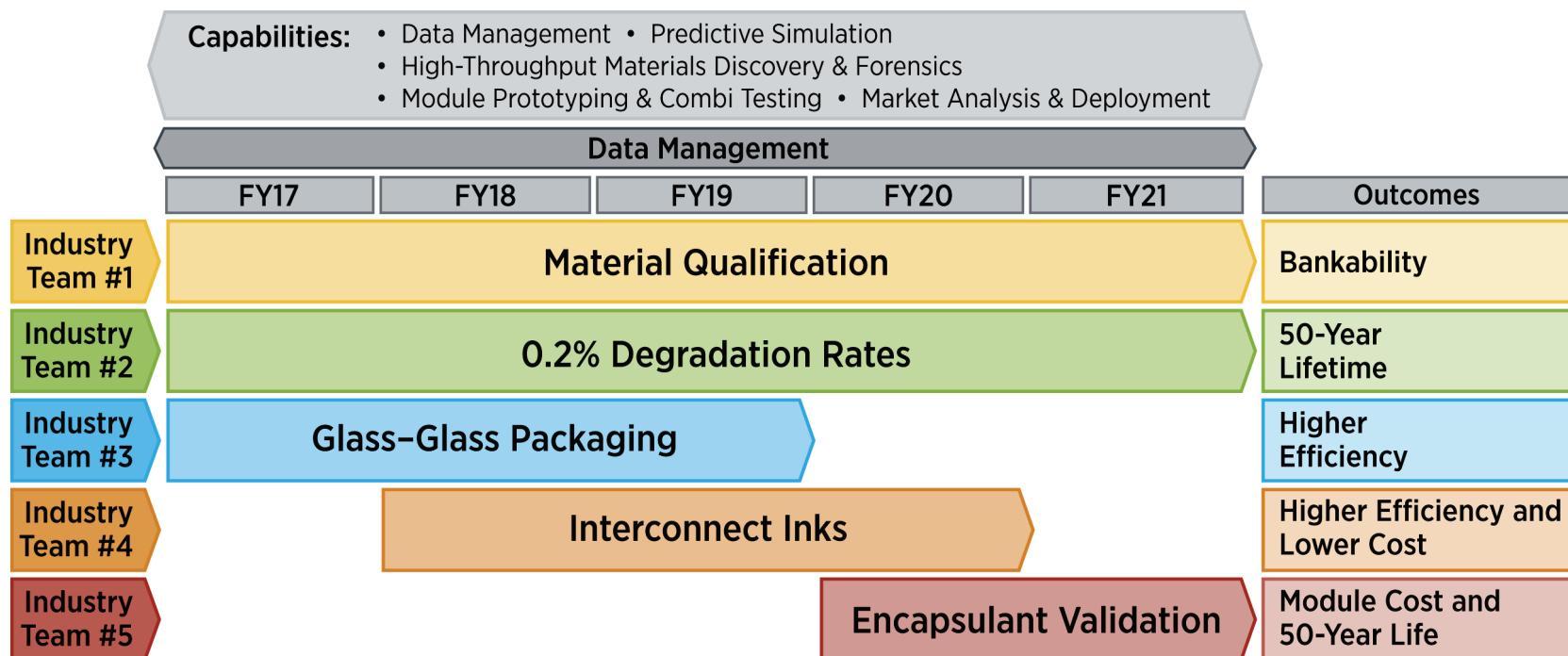


DuraMat

Durable Module Materials Consortium

Total Funding: \$30M/ 5 yrs
Lead Lab: NREL
Co-Lead: Sandia
Core Labs: SLAC and LBNL
Two funding calls in FY17

Goal: Reduce LCOE to < \$0.03/kWh by 2030 by improving module performance, reducing degradation, and building confidence in next generation module materials.



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