

# Surface science methods and their application to the study of module soiling

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**Soiling is a serious issue in solar power production.**  
One estimate of module soiling cost is  $\$1/kWh$ , translating to billions of dollars/year in lost energy production.



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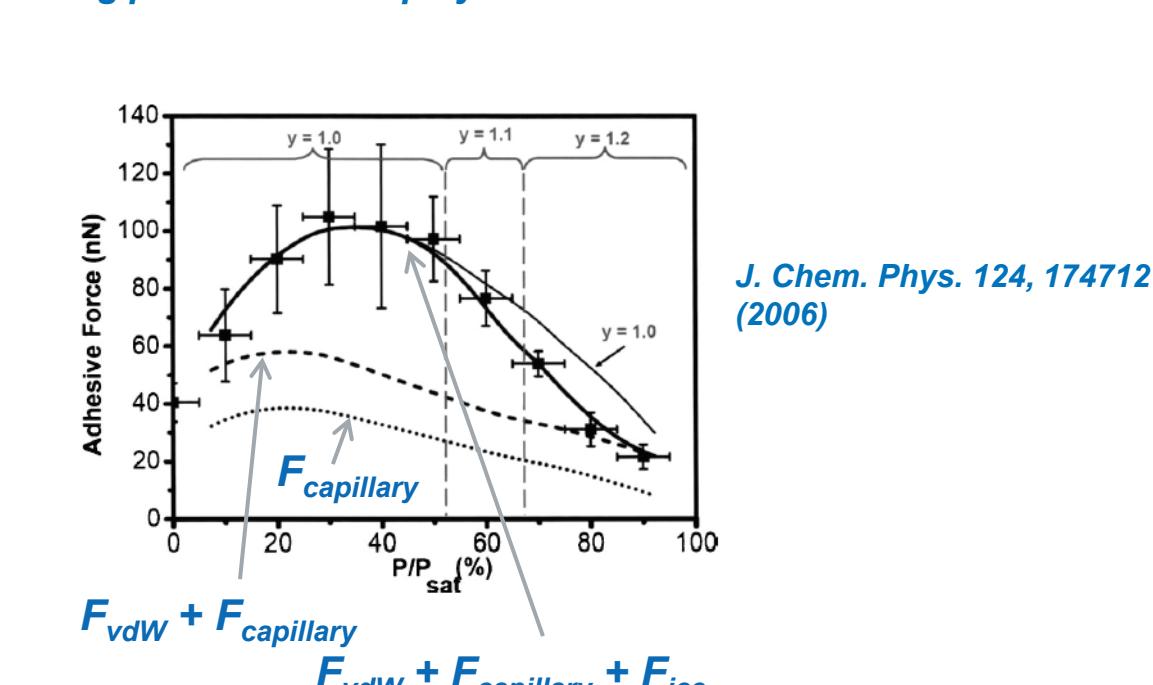
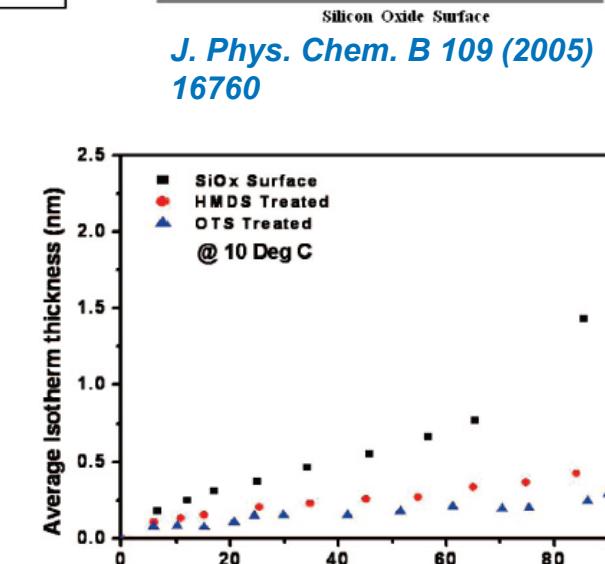
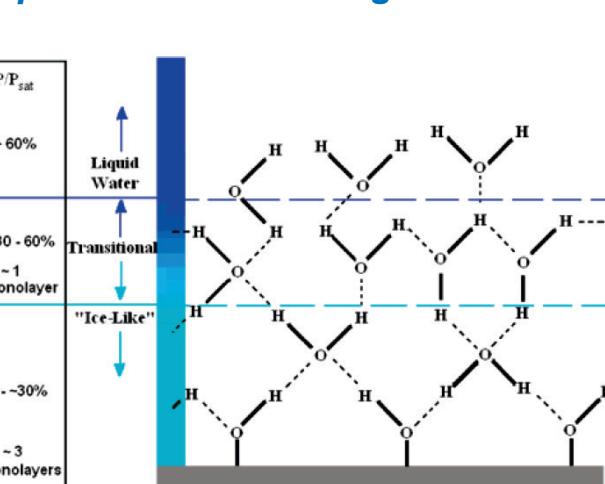
In FY16, NREL began work under SuNLaMP 1658:  
"Addressing Soiling: From Interface Chemistry to Practicality"

PIs: L. Simpson and M. Muller

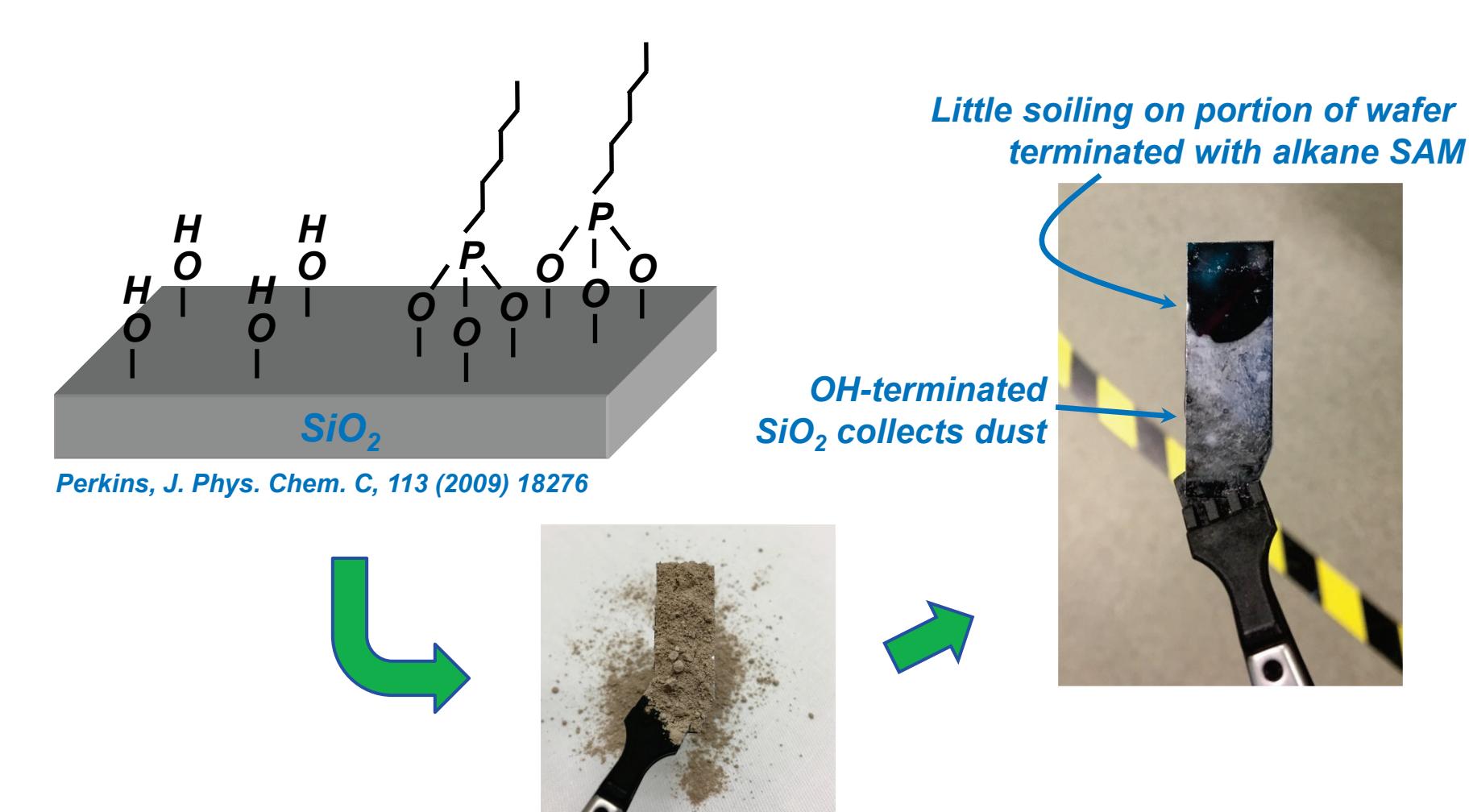
## Soiling inherently involves a variety of surface phenomena

### Why adhesion depends on surface chemical composition

- Ice-like layers from Si-OH that are present on clean  $\text{SiO}_2$  at ambient conditions dominate adhesion in AFM experiments
- Strongly adsorbing molecules such as organic acids can disrupt or replace the ice-like layer and thicker liquid layers
- vdW forces depend on chemical composition
- Ion exchange processes between glass and sodium-containing particles could play a role in adhesion



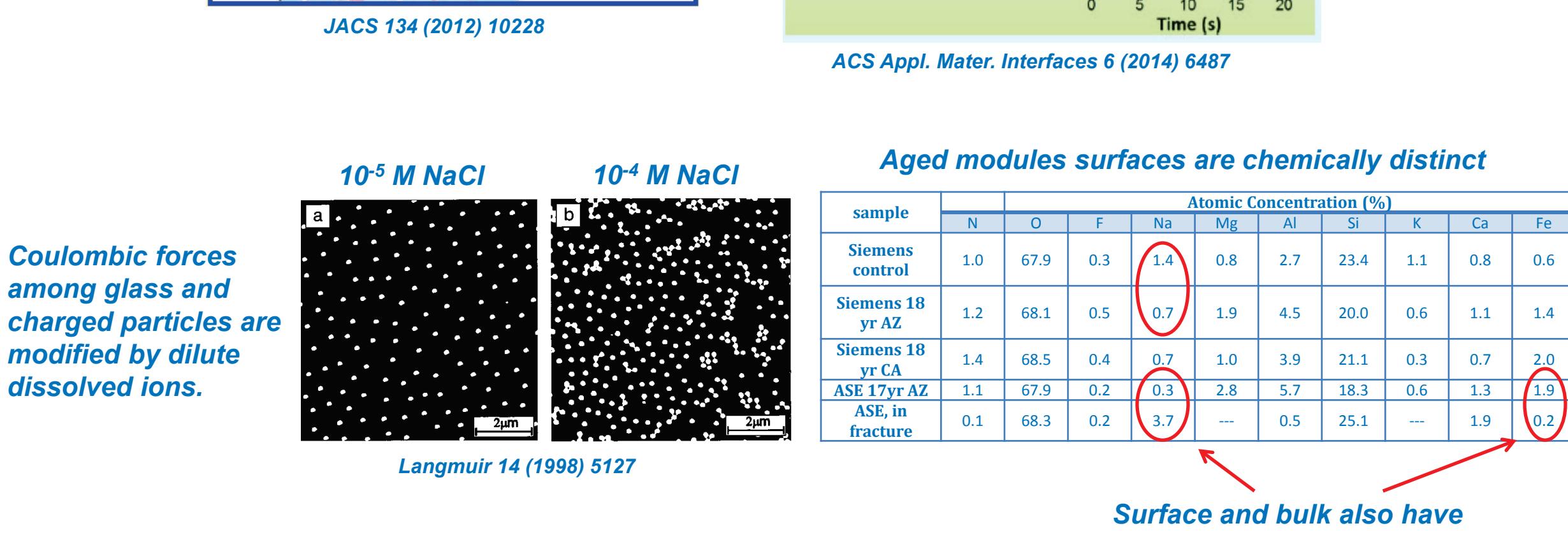
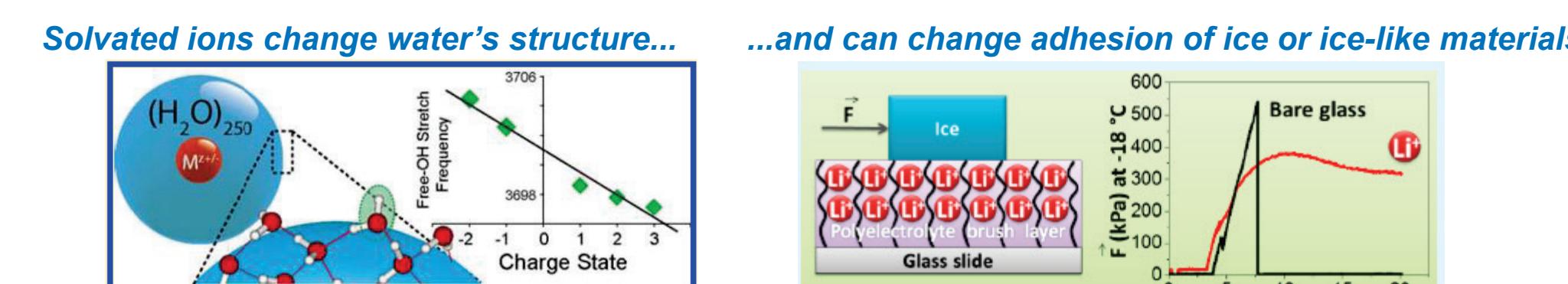
## Disruption of the water layers on $\text{SiO}_2$ with strongly adsorbing molecules affects soiling



- Dust accumulation is easily visible to eye, but mass gain is less than  $80 \mu\text{g}/\text{cm}^2$ .
- C-10 alkyl monolayer disrupts main adhesion mechanism in this case, probably forces that result from ice-like Si-OH layer.
- Results on glass are similar to that shown above for  $\text{SiO}_2/\text{Si}$ .
- Organic acids found in the environment will act similarly to the phosphonic acid used here.

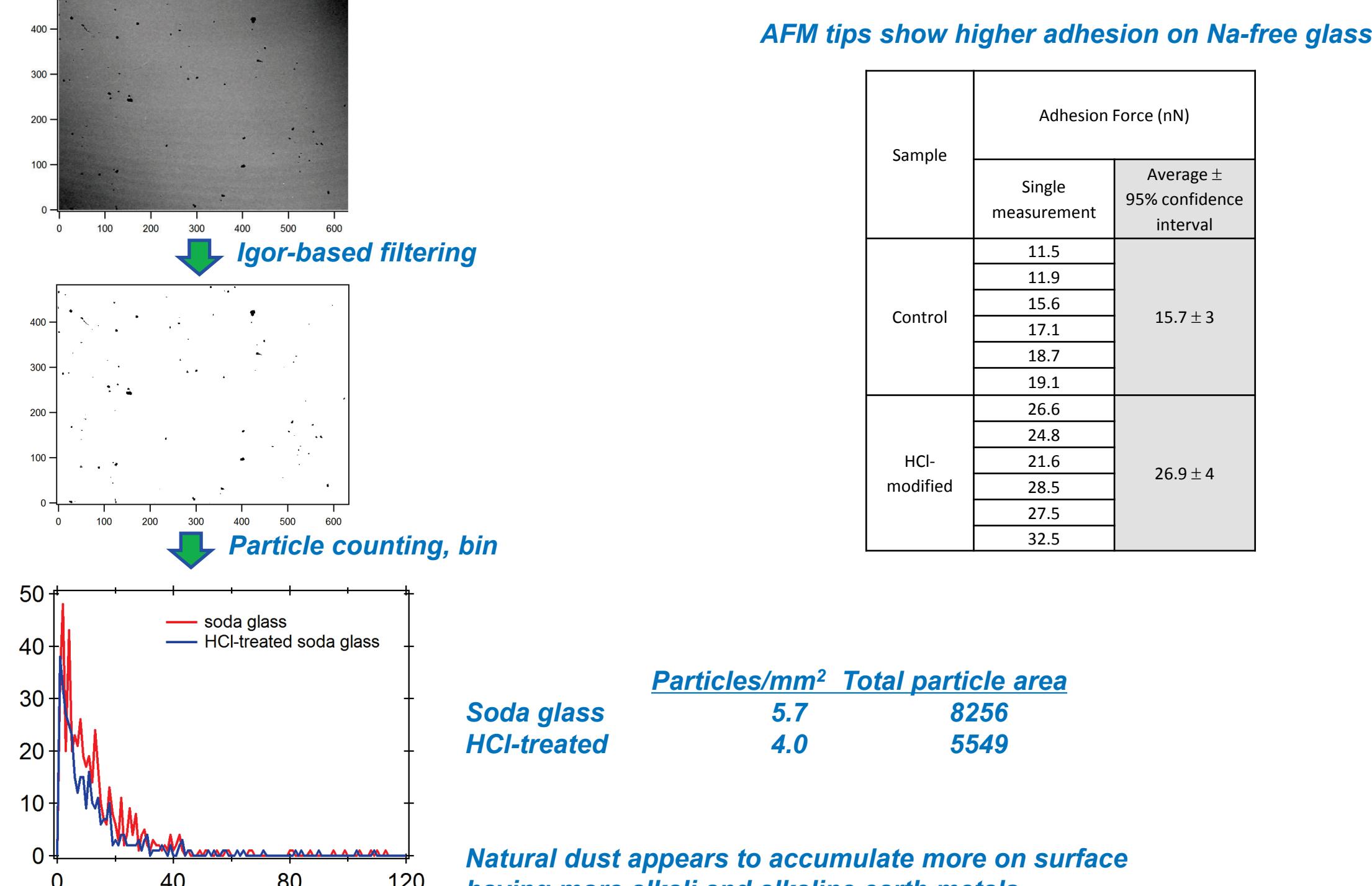
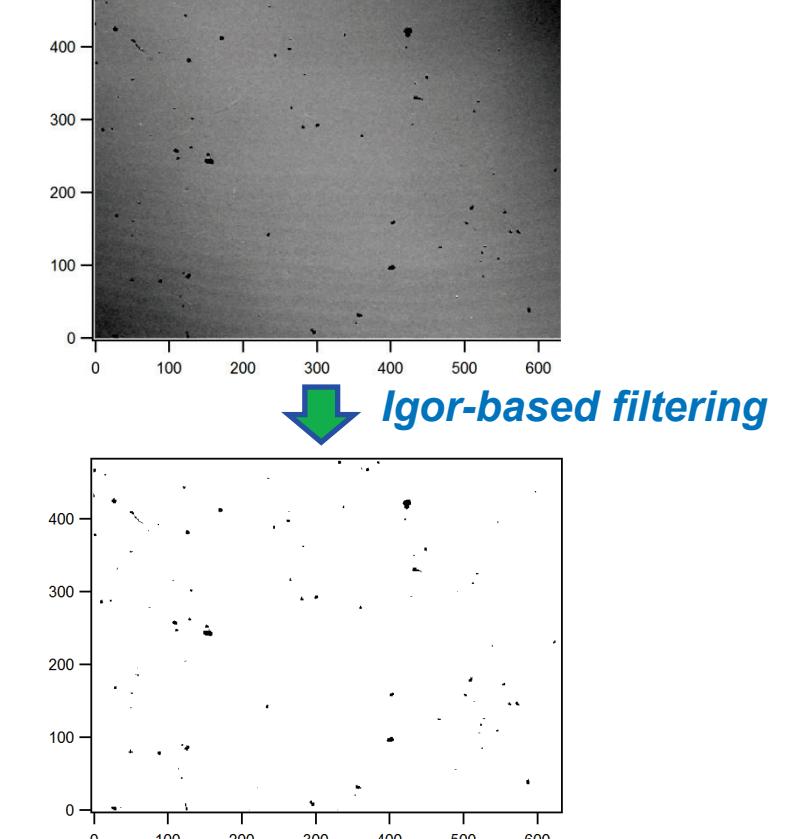
## Does sodium in glass and in dust participate in adhesion?

Soda glass undergoes ion-exchange processes that can control the surface density of Si-OH.



## Sodium adhesion hypothesis tested by AFM force-distance measurements and particle accumulation/counting

### Raw optical profilometry data

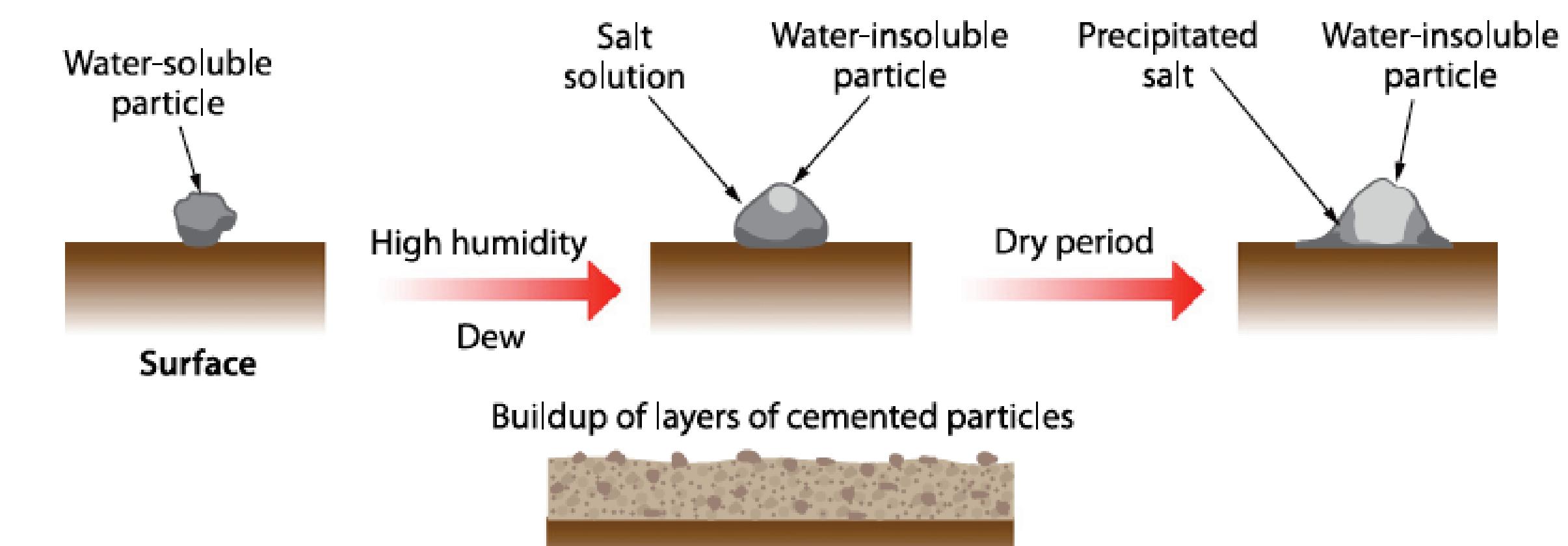


## Cementation in films is poorly defined and is a major problem in some regions of the world

Multiple mechanisms are involved in initially adsorption of dust  
e.g., gravity, electrostatics, van der Waals, H-bond, capillary effects with dew

Interactions w/ water & other pollutants forms stronger bonds (e.g., chemical)

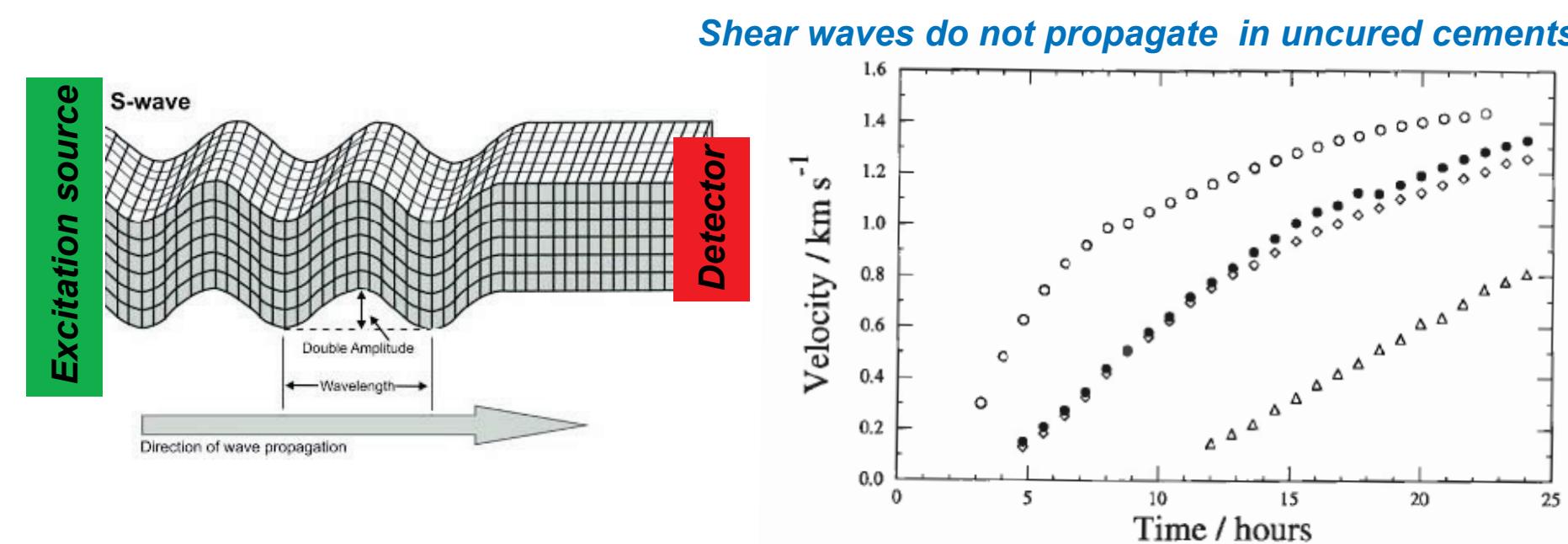
These bonds may be strong on even superhydrophobic surfaces, where micropores can become effective attachment points.  
Must distinguish between increased physical adhesion and true chemical bond formation.



## What is cementation? Can we detect it? Is it a discrete process or is there a continuum?

- Cementation is a type of phase transition known as a percolation transition.<sup>1</sup>
- Whether or not it is first order (abrupt) or second order (continuous) is a matter of debate.<sup>2</sup>

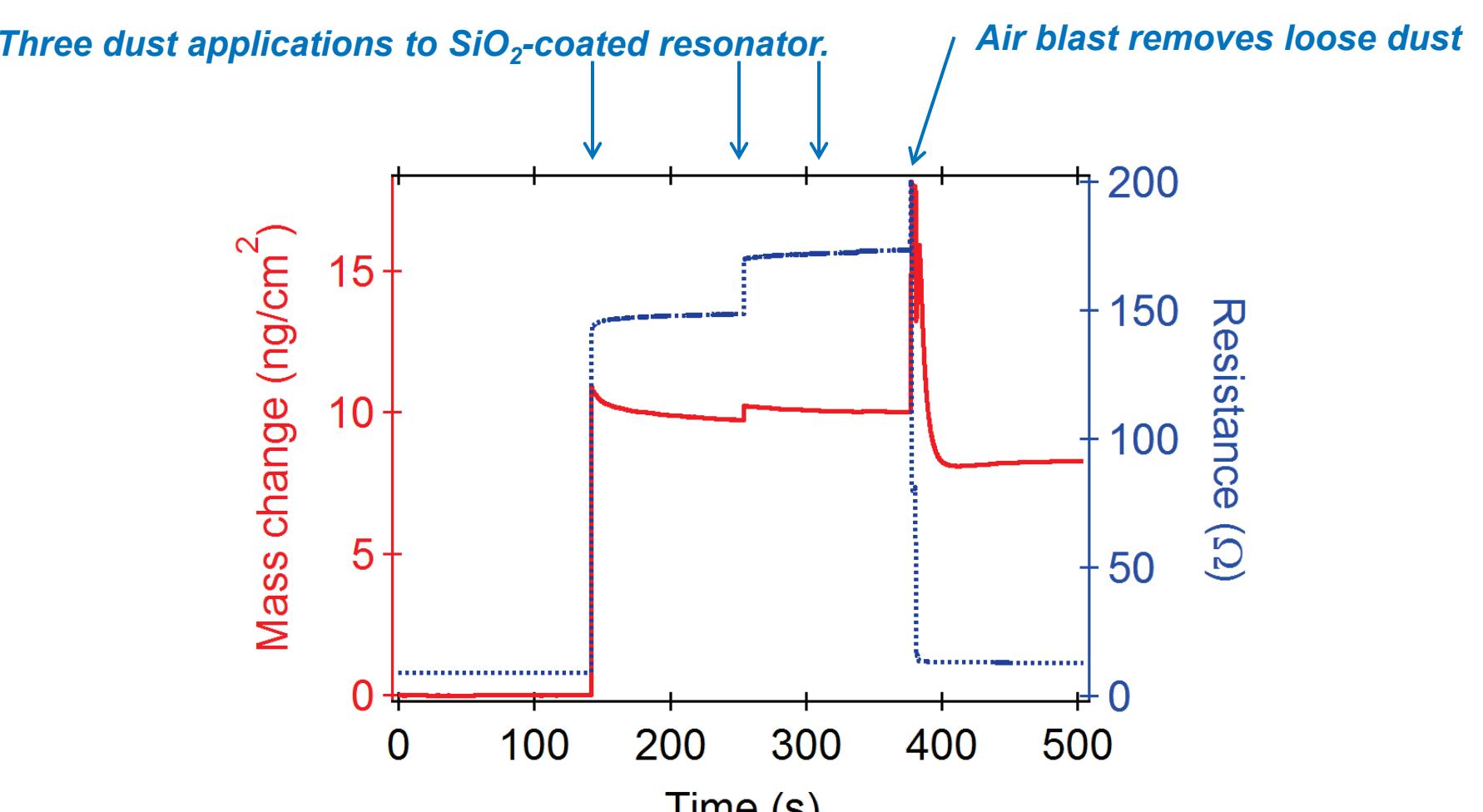
In practice, there is a qualitative, discrete difference between cemented and uncemented particles: cemented particles transmit shear, uncemented particle ensembles do not.<sup>3</sup>



1. Advanced Cement Based Materials 3 (1996) 94.  
2. Science 323 (2009) 1453.  
3. Ultrasonics 31 (1993) 147.

## Cementation studied via QCM-based measurements of dust layer viscoelastic properties

Crystal resistance is proportional to shear wave damping in non-rigid layers.  
Mass loading is derived from  $\Delta f$  frequency.



- $\Delta R$  in initial dust application shows that some dust is not strongly adhered to  $\text{SiO}_2$ -coated crystal.
- Subsequent applications show further damping.
- Third application is detectable only by resistance change (no  $\Delta f$ ;  $\Delta R$  not visible in scaling above).
- Air blast removes loosely-bound particles, leaving only strongly-adhered dust.
- These results imply that a QCM should be able to detect cementation and enable its study.

## Summary and future work

- Literature suggests what we believed to be a new hypothesis: sodium from glass is involved in module soiling. However, Cuddihy alluded to this in 1980. Still unproven!
- Results from AFM and particle counting methods are not totally consistent, and Na-effect if any is unclear at this point.
- Disruption of the Si-OH layer by strongly adsorbing organic acids strongly decreases adhesion forces between AZ road dust and glass or glass-like surfaces.
- We have developed a working definition of thin film cementation and have begun studying this process using a combination of lab and field experiments.