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# New magnetic and dielectric materials for compact and reliable micro-inverters

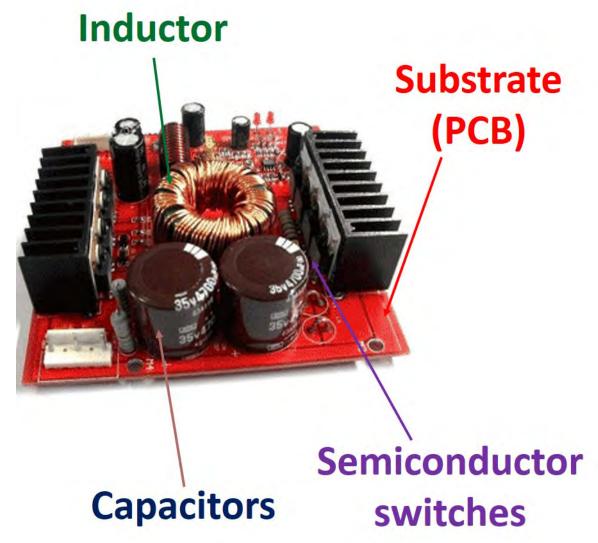
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#### Motivation

Developments in high temperature wide bandgap (WBG) switching technology can enable high-reliability, compact micro-inverters but have placed higher demands on passive electronic components like capacitors, inductors, resistors, and packaging

- -Silicon switches operate at 6-12kHz with a maximum operating temperature of ~200°C
- -WBG (SiC and GaN) switches operate >100kHz and >250°C
- -Higher operating temperatures and voltages reduce the lifetime of passive components.

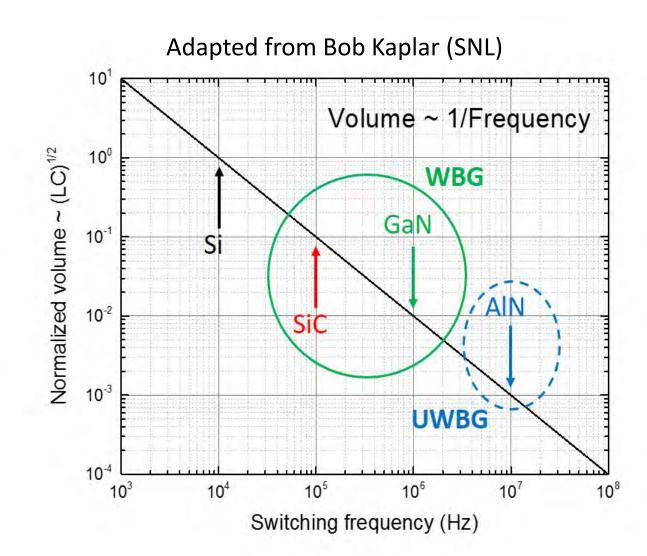
Example: Electrolytic and film capacitors cannot operate >250°C!



Adapted from:
J. Neely, J. Flicker, B. Kaplar (SNL)

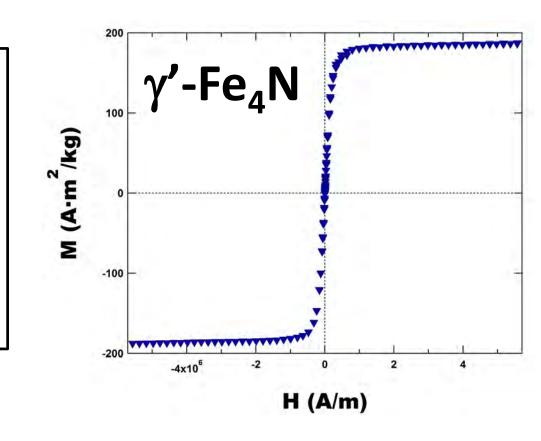
Passive elements comprise the bulk of the volume and mass of a power converter

WBG/UWBG materials enable higher switching frequency and better thermal management



#### Inductors

New soft magnetic materials are required to enable high frequency microinverters



## Si steels 1900 1925 1950 1975 1990 History of soft magnetic material development

nanocrystalline alloys (also Fe & Co based)

soft ferrites

Fe & Co based amorphous alloys

permalloy

#### adapted from: L.A. Dobrzański, M. Drak, B. Ziębowicz, Materials with specific magnetic

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### γ'-Fe<sub>4</sub>N can meet all requirements of high frequency power electronics!

Magnetic Material	<b>J</b> <sub>s</sub> <b>(T)</b>	<b>ρ(μΩ·m)</b>	Cost
VITROPERM (Vacuumschmelze)	1.20	1.15	High
Metglas 2605SC	1.60	1.37	High
Ferrite (Fexxocube)	0.52	5x10 <sup>6</sup>	Low
Si steel	1.87	0.05	Low
$\gamma'$ -Fe <sub>4</sub> N	1.89	> 200	Low

#### First ever bulk $\gamma'$ -Fe<sub>4</sub>N!



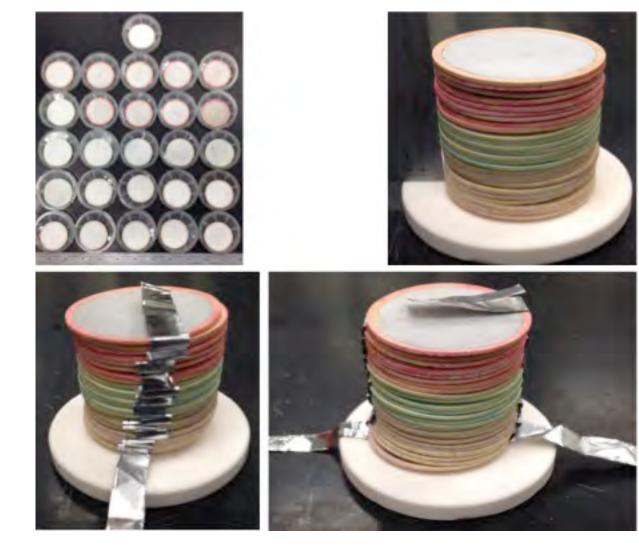
Net-shaped and sintered toroids (no machining required)



Enrique Lavernia research group

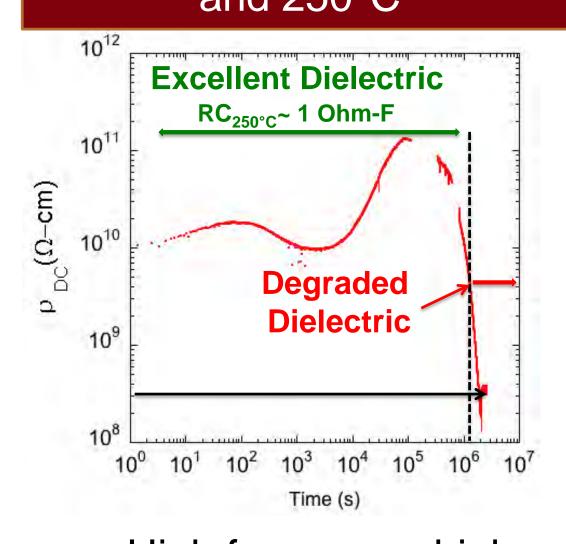
### Capacitors

#### DC Link Capacitor Prototype



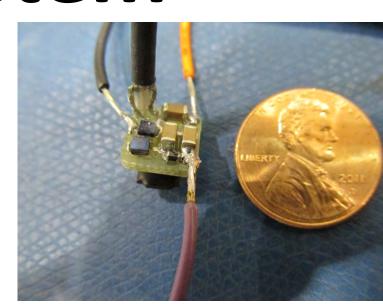
~400nF-1000V high temperature capacitor built without precious metal cofire

## Aging of SNL capacitor for 1 month at 1000V and 250°C



High frequency, high temperature, and high voltage inverter designs favor thick dielectric layers that do not require precious metal cofire

#### System



Achieved: GaN  $\Rightarrow$  215 W/in<sup>3</sup> 92 V, ~92 mA  $\Rightarrow$  8.5 W, 215 W/in<sup>3</sup>, 1 MHz



High-power test system for evaluation of power semiconductor switches

- 10 kV, 50 A
- Packaged parts up to 400°C



